

two open ends, wherein said curled portion is angled radially outwardly relative to said outer circumferential surface,

wherein said curled portion is formed by inwardly curling an edge of said at least one of said two open ends while the adhesive between said plural wound layers is in a non-cured state.

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7. (Amended) A method of fabricating a cylindrical body of a fiber drum, comprising:
winding a length of a paper sheet into layers such that a roll having two open ends and an outer circumferential surface is formed, with an adhesive existing between said layers;

inwardly curling an edge of at least one of said two open ends while the adhesive between said layers is in a non-cured state, thereby forming a curled portion at said at least one of said two open ends;

then curing the adhesive between said layers; and

angling said curled portion radially outwardly relative to said outer circumferential surface.

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9. (Amended) A fiber drum comprising:
a roll of paper having two open ends and an outer circumferential surface, plural wound layers with a cured adhesive between said plural wound layers, and a curled portion at each of said two open ends, wherein said curled portion is angled radially outwardly relative to said outer circumferential surface and is formed by inwardly curling a respective edge of said two open ends while the adhesive between said plural wound layers is in a non-cured state;

a paper material cover plate detachably joined to said curled portion at one of said two open ends such that the opening at said one of said two open ends is closed; and

a paper material bottom plate fixedly joined to said curled portion at the other of said two open ends such that the opening at said other of said two open ends is closed.

10. (Amended) A fiber drum comprising:
a roll of paper having two open ends and an outer circumferential surface, plural wound layers with a cured adhesive between said plural wound layers, and a curled portion at each of said two open

ends, wherein said curled portion is angled radially outwardly relative to said outer circumferential surface and is formed by inwardly curling a respective edge of said two open ends while the adhesive between said plural wound layers is in a non-cured state;

a paper material cover plate detachably joined to said curled portion at one of said two open ends such that the opening at said one of said two open ends is closed; and

B2 a paper material bottom plate fixedly joined to said curled portion at the other of said two open ends such that the opening at said other of said two open ends is closed, wherein the curled portion at said other of said two open ends is formed by inwardly curling the edge of said other of said two open ends together with a circumferential edge of said paper material bottom plate, while the adhesive between said plural wound layers is in a non-cured state, to fixedly join said edge of said other of said two open ends to said paper material bottom plate.

Please add new claims 11-13 as follows:

11. (New) The cylindrical body according to claim 6, wherein said curled portion comprises a pressed curled portion.

B3 12. (New) The fiber drum according to claim 9, wherein said curled portion comprises a pressed curled portion. C

13. (New) The fiber drum according to claim 10, wherein said curled portion comprises a pressed curled portion.